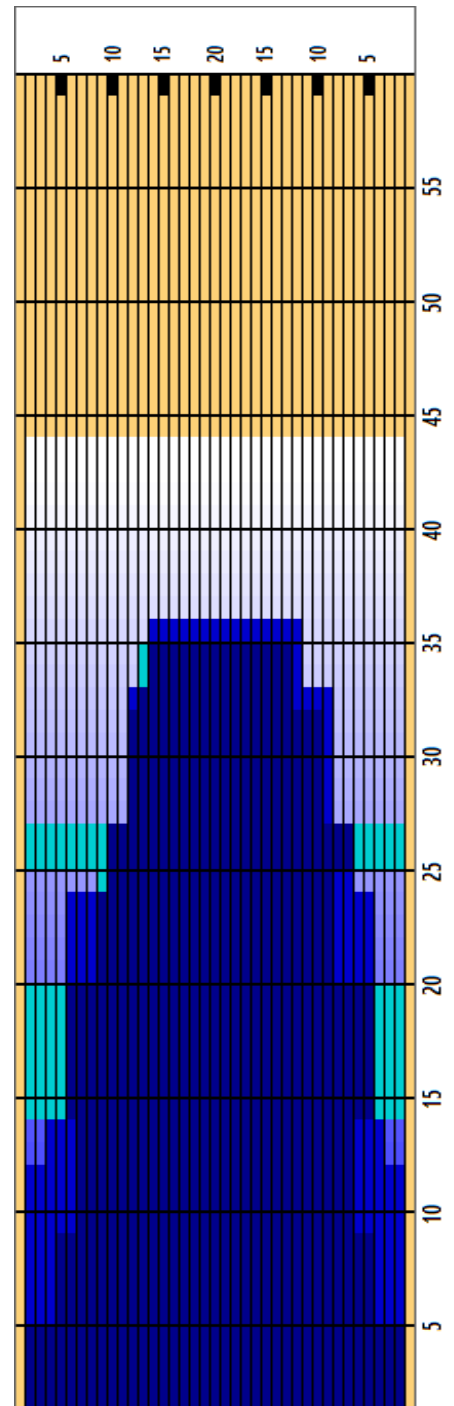


Oil Pattern Distance	44	Reverse Brush Drop	41	Oil Per Board	Multi ul
Forward Oil Total	19.03 mL	Reverse Oil Total	12.42 mL	Volume Oil Total	31.45 mL
Tank Configuration	A Only	Tank A Conditioner	Kegel	Tank B Conditioner	Kegel

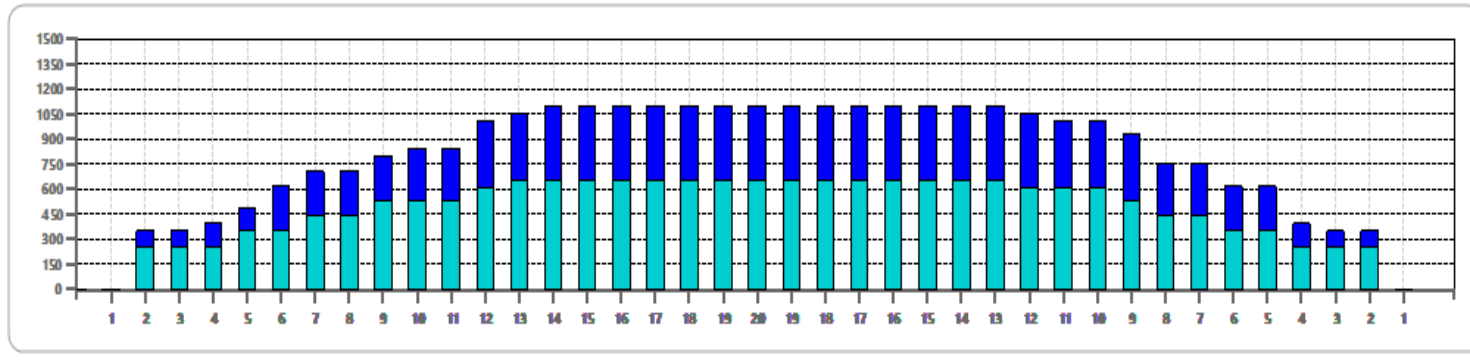
	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	40	14	3	A	148	0.0	5.9	5.9	5920
2	5L	5R	2	45	14	3	A	62	5.9	9.8	3.9	2790
3	7L	7R	2	45	18	3	A	54	9.8	14.9	5.1	2430
4	2L	2R	2	35	18	3	A	74	14.9	20.0	5.1	2590
5	9L	9R	2	45	18	3	A	46	20.0	25.1	5.1	2070
6	2L	2R	1	30	18	3	A	37	25.1	27.6	2.5	1110
7	12L	10R	2	40	18	3	A	38	27.6	32.7	5.1	1520
8	13L	13R	1	40	18	3	A	15	32.7	35.2	2.5	600
9	2L	2R	0	40	22	3	A	0	35.2	40.0	4.8	0
10	2L	2R	0	40	26	2	A	0	40.0	44.0	4.0	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	45	30	3	A	0	44.0	36.0	-8.0	0
2	14L	12R	1	45	22	3	A	15	36.0	32.9	-3.1	675
3	12L	9R	2	45	22	3	A	40	32.9	26.7	-6.2	1800
4	10L	7R	1	45	22	3	A	24	26.7	23.6	-3.1	1080
5	6L	5R	3	45	22	3	A	90	23.6	14.3	-9.3	4050
6	4L	4R	1	45	18	3	A	33	14.3	11.8	-2.5	1485
7	2L	2R	2	45	18	3	A	74	11.8	6.7	-5.1	3330
8	2L	2R	0	45	14	3	A	0	6.7	0.0	-6.7	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 650 | 3 = 500 | 2 = 200 | 1 = 100

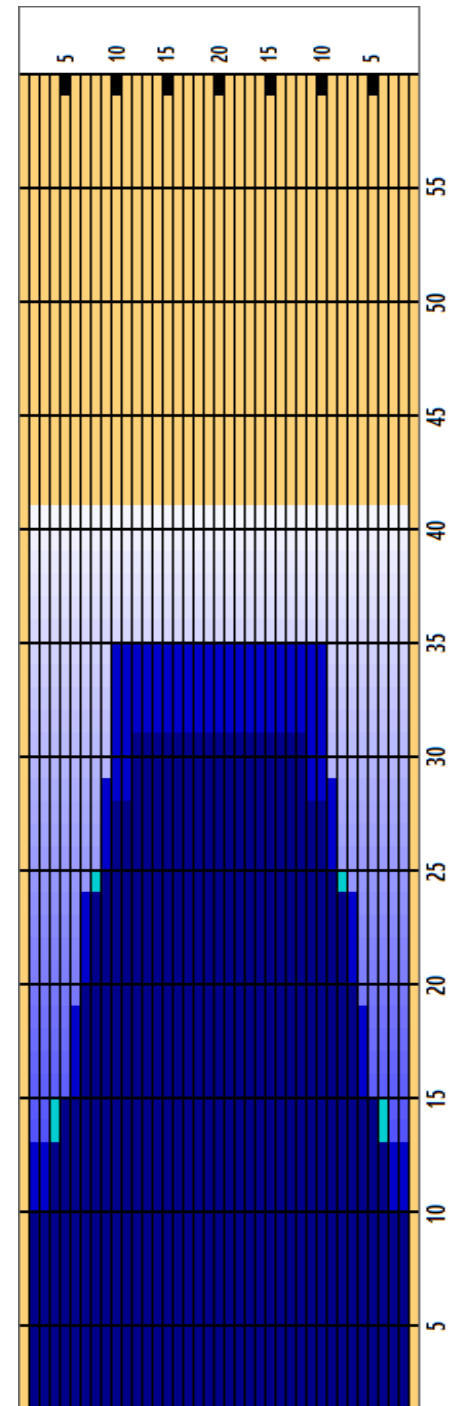
Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.15	1.3	1.01	1	1.15	2.01



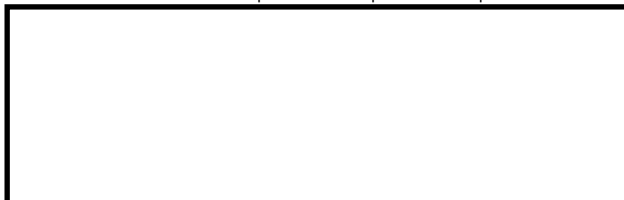
Oil Pattern Distance	41	Reverse Brush Drop	41	Oil Per Board	Multi ul
Forward Oil Total	14.195 mL	Reverse Oil Total	15.39 mL	Volume Oil Total	29.585 mL
Tank Configuration	A Only	Tank A Conditioner	Kegel	Tank B Conditioner	Kegel

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	35	18	4	A	185	0.0	10.2	10.2	6475
2	4L	4R	2	35	18	3	A	66	10.2	15.3	5.1	2310
3	7L	7R	2	35	18	3	A	54	15.3	20.4	5.1	1890
4	8L	8R	2	40	18	3	A	50	20.4	25.5	5.1	2000
5	10L	10R	1	40	22	3	A	21	25.5	28.6	3.1	840
6	12L	12R	1	40	22	3	A	17	28.6	31.7	3.1	680
7	2L	2R	0	40	22	3	A	0	31.7	41.0	9.3	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	45	26	2	A	0	41.0	38.0	-3.0	0
2	2L	2R	0	45	22	2	A	0	38.0	35.0	-3.0	0
3	10L	10R	2	45	22	3	A	42	35.0	28.8	-6.2	1890
4	9L	9R	2	45	18	3	A	46	28.8	23.7	-5.1	2070
5	7L	7R	2	45	18	3	A	54	23.7	18.6	-5.1	2430
6	6L	6R	2	45	14	3	A	58	18.6	14.7	-3.9	2610
7	5L	5R	1	45	14	3	A	31	14.7	12.8	-1.9	1395
8	2L	2R	3	45	14	3	A	111	12.8	6.9	-5.9	4995
9	2L	2R	0	45	14	4	A	0	6.9	0.0	-6.9	0



Cleaner Ratio Main Mix: NA Forward
 Cleaner Ratio Back End Mix: NA Reverse
 Cleaner Ratio Back End Distance: NA Combined
 Buffer RPM: 4 = 650 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.2	1.11	1	1	1.11	2.2

