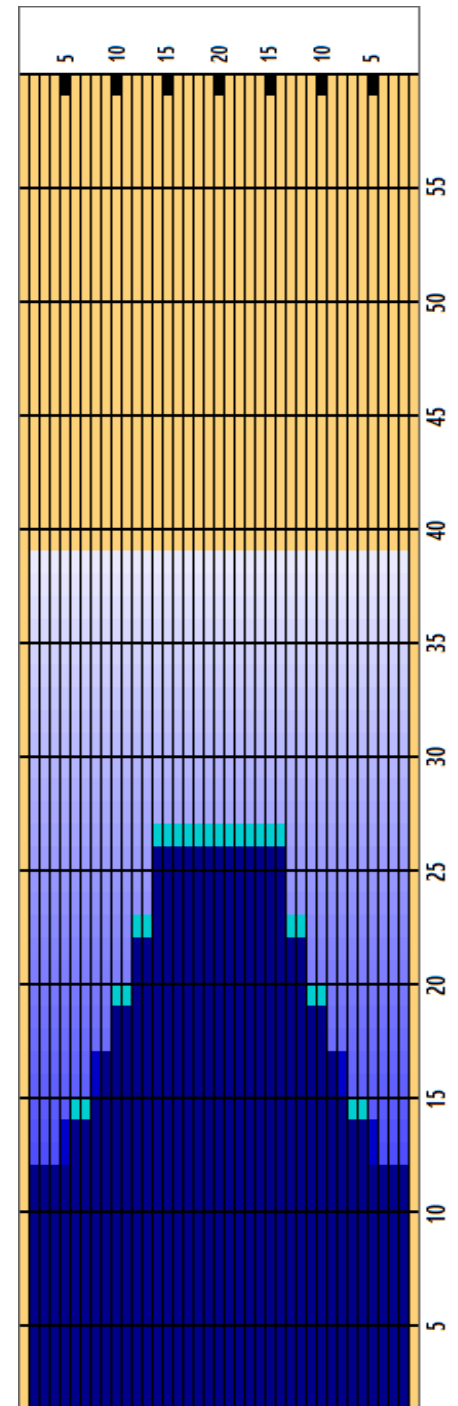


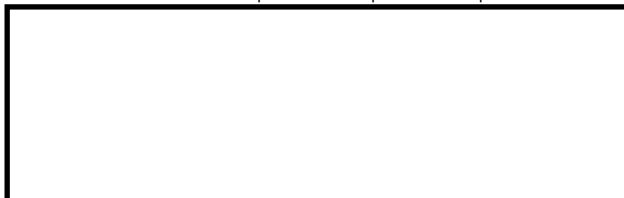
Oil Pattern Distance	39	Reverse Brush Drop	38	Oil Per Board	Multi ul
Forward Oil Total	16.62 mL	Reverse Oil Total	9.585 mL	Volume Oil Total	26.205 mL
Tank Configuration	N/A	Tank A Conditioner	Kegel	Tank B Conditioner	Kegel

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	6	50	18	3	A	222	0.0	12.7	12.7	11100
2	6L	6R	1	50	18	3	A	29	12.7	15.2	2.5	1450
3	9L	9R	1	55	18	3	A	23	15.2	17.7	2.5	1265
4	10L	10R	1	55	22	3	A	21	17.7	20.8	3.1	1155
5	12L	12R	1	55	22	3	A	17	20.8	23.9	3.1	935
6	14L	14R	1	55	22	3	A	13	23.9	27.0	3.1	715
7	2L	2R	0	55	22	3	A	0	27.0	35.0	8.0	0
8	2L	2R	0	55	26	3	A	0	35.0	39.0	4.0	0

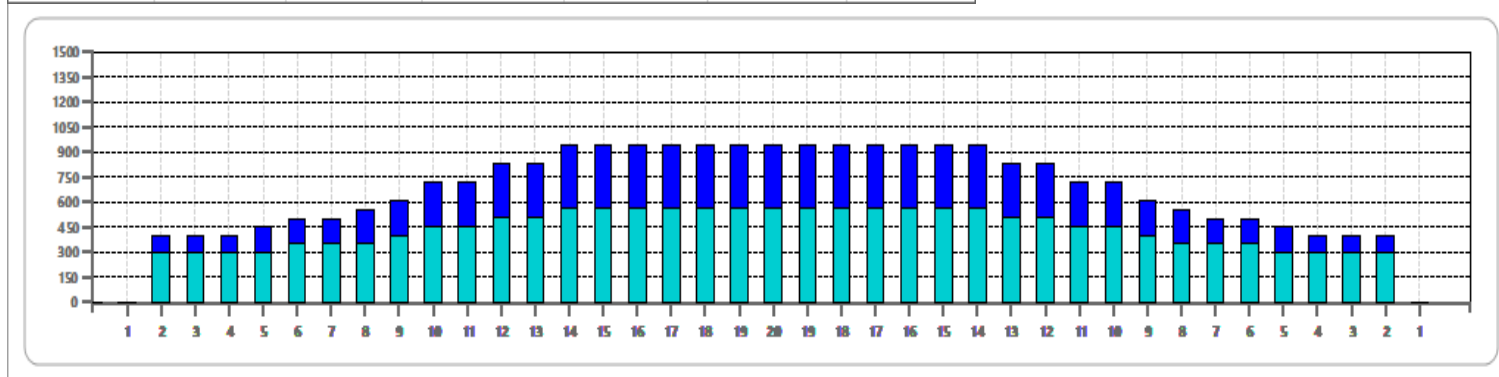
	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	55	30	3	A	0	39.0	26.0	-13.0	0
2	14L	14R	1	55	26	3	A	13	26.0	22.4	-3.6	715
3	12L	12R	1	55	22	3	A	17	22.4	19.3	-3.1	935
4	10L	10R	1	55	18	3	A	21	19.3	16.8	-2.5	1155
5	8L	8R	1	55	18	4	A	25	16.8	14.3	-2.5	1375
6	5L	5R	1	55	14	4	A	31	14.3	12.4	-1.9	1705
7	2L	2R	2	50	14	4	A	74	12.4	8.5	-3.9	3700
8	2L	2R	0	55	14	4	A	0	8.5	0.0	-8.5	0



Cleaner Ratio Main Mix: NA Forward
 Cleaner Ratio Back End Mix: NA Reverse
 Cleaner Ratio Back End Distance: NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



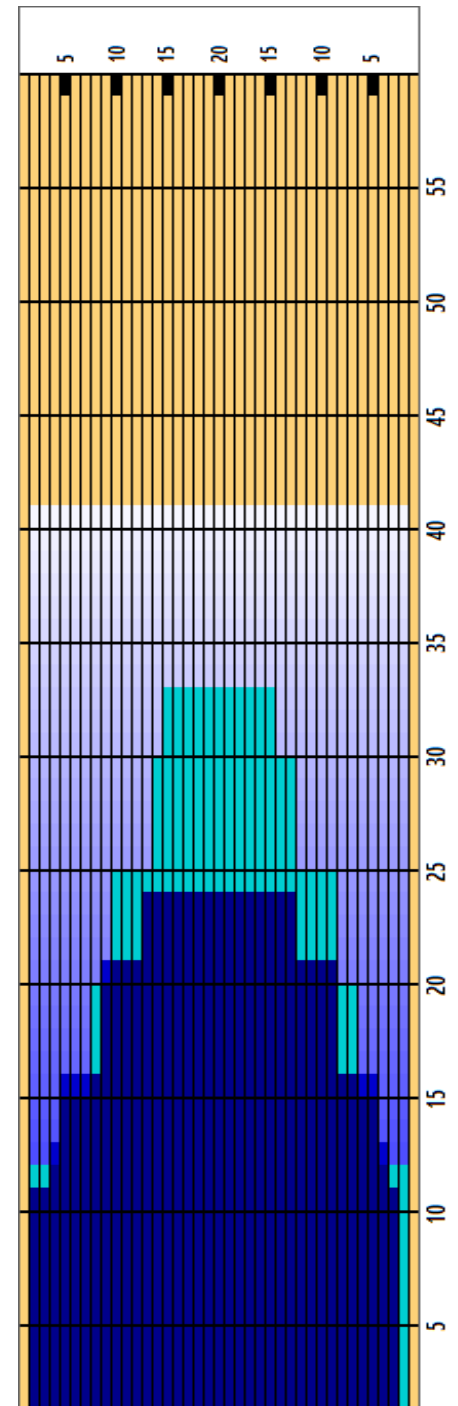
Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.09	1.37	1.02	1.02	1.37	2.09



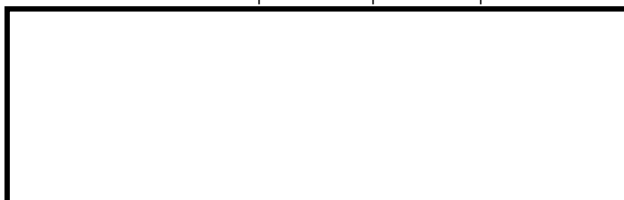
Oil Pattern Distance	41	Reverse Brush Drop	36	Oil Per Board	Multi ul
Forward Oil Total	18.985 mL	Reverse Oil Total	7.245 mL	Volume Oil Total	26.23 mL
Tank Configuration	N/A	Tank A Conditioner	Kegel	Tank B Conditioner	Kegel

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	6	50	18	3	A	222	0.0	12.7	12.7	11100
2	5L	5R	1	50	18	3	B	31	12.7	15.2	2.5	1550
3	8L	7R	2	50	18	3	A	52	15.2	20.3	5.1	2600
4	10L	9R	2	45	18	3	B	44	20.3	25.4	5.1	1980
5	14L	13R	2	45	18	3	A	28	25.4	30.5	5.1	1260
6	15L	15R	1	45	18	3	B	11	30.5	33.0	2.5	495
7	2L	2R	0	45	26	3	A	0	33.0	41.0	8.0	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	45	26	3	A	0	41.0	24.0	-17.0	0
2	13L	13R	1	45	22	3	B	15	24.0	20.9	-3.1	675
3	9L	9R	2	45	18	3	A	46	20.9	15.8	-5.1	2070
4	5L	5R	1	45	18	3	B	31	15.8	13.3	-2.5	1395
5	4L	4R	1	45	18	3	A	33	13.3	10.8	-2.5	1485
6	2L	3R	1	45	14	3	B	36	10.8	8.9	-1.9	1620
7	2L	2R	0	45	14	3	A	0	8.9	0.0	-8.9	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.16	1.33	1.04	1.02	1.3	2.06

