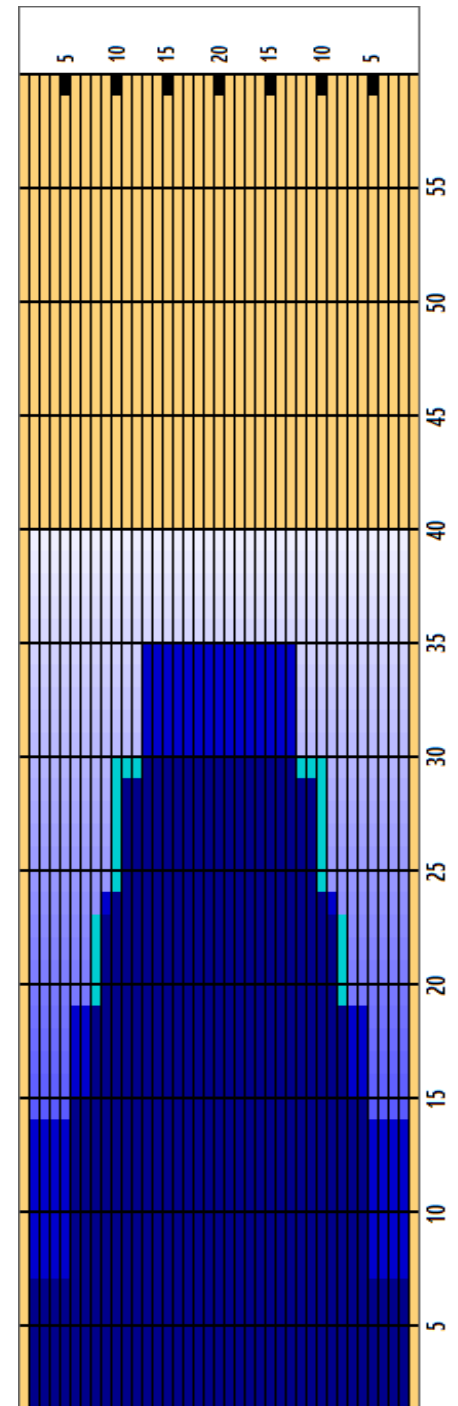


Oil Pattern Distance	40	Reverse Brush Drop	37	Oil Per Board	Multi ul
Forward Oil Total	17.76 mL	Reverse Oil Total	9.84 mL	Volume Oil Total	27.6 mL
Tank Configuration	N/A	Tank A Conditioner	KEGEL	Tank B Conditioner	KEGEL

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	45	14	3	A	185	0.0	7.9	7.9	8325
2	6L	6R	3	45	18	3	A	87	7.9	15.5	7.6	3915
3	8L	8R	3	40	18	3	A	75	15.5	23.1	7.6	3000
4	10L	10R	3	40	18	3	A	63	23.1	30.7	7.6	2520
5	2L	2R	0	40	22	3	A	0	30.7	35.0	4.3	0
6	2L	2R	0	40	26	3	A	0	35.0	40.0	5.0	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	40	26	3	B	0	40.0	35.0	-5.0	0
2	13L	13R	2	40	22	3	B	30	35.0	28.8	-6.2	1200
3	11L	11R	2	40	18	3	B	38	28.8	23.7	-5.1	1520
4	9L	9R	2	40	18	3	B	46	23.7	18.6	-5.1	1840
5	6L	6R	2	40	18	3	B	58	18.6	13.5	-5.1	2320
6	2L	2R	2	40	18	3	B	74	13.5	8.4	-5.1	2960
7	2L	2R	0	40	14	3	B	0	8.4	0.0	-8.4	0

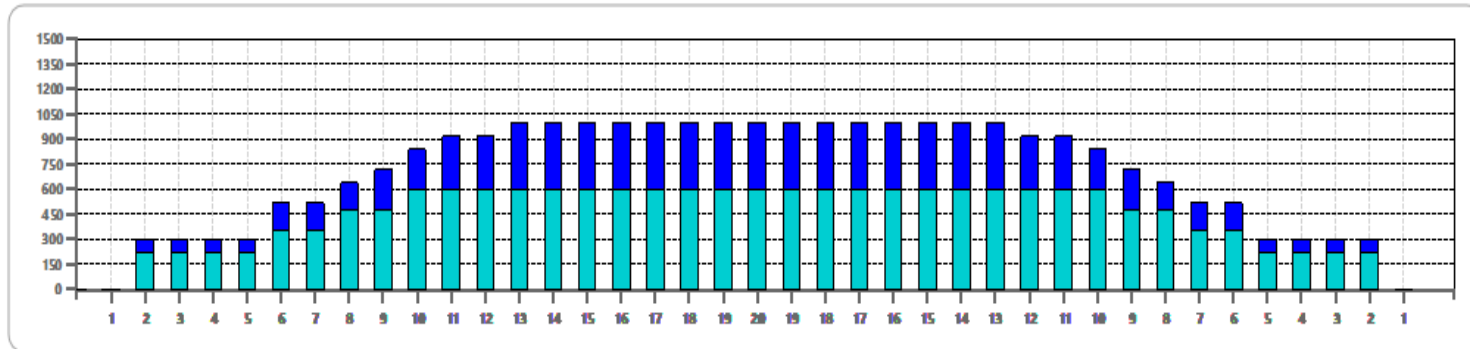


Cleaner Ratio Main Mix                    NA      Forward  
 Cleaner Ratio Back End Mix            NA      Reverse  
 Cleaner Ratio Back End Distance      NA      Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



CLEANER: Defense - C

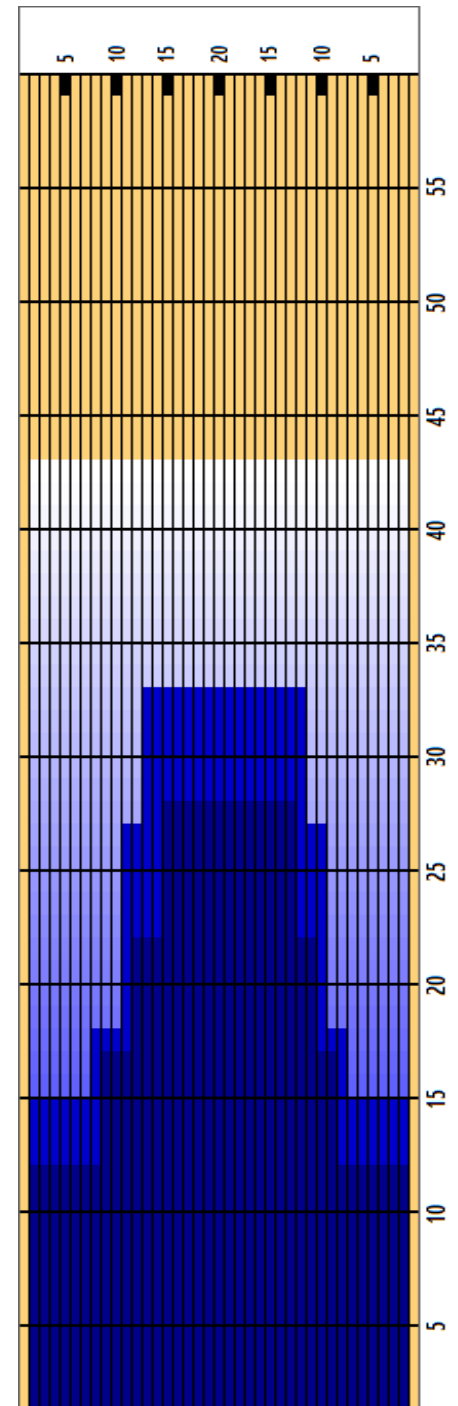
Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.56	1.24	1	1	1.24	2.56



Oil Pattern Distance	43	Reverse Brush Drop	36	Oil Per Board	Multi ul
Forward Oil Total	16.63 mL	Reverse Oil Total	10.48 mL	Volume Oil Total	27.11 mL
Tank Configuration	N/A	Tank A Conditioner	KEGEL	Tank B Conditioner	KEGEL

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	6	50	18	3	A	222	0.0	12.7	12.7	11100
2	9L	9R	2	50	18	3	A	46	12.7	17.8	5.1	2300
3	12L	11R	2	50	18	3	A	36	17.8	22.9	5.1	1800
4	15L	13R	2	55	18	3	A	26	22.9	28.0	5.1	1430
5	2L	2R	0	55	26	3	A	0	28.0	43.0	15.0	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	40	30	3	A	0	43.0	33.0	-10.0	0
2	13L	12R	2	40	22	3	A	32	33.0	26.8	-6.2	1280
3	11L	10R	3	40	22	3	A	60	26.8	17.5	-9.3	2400
4	8L	8R	1	50	18	3	A	25	17.5	15.0	-2.5	1250
5	2L	2R	3	50	18	3	A	111	15.0	7.4	-7.6	5550
6	2L	2R	0	35	14	4	A	0	7.4	0.0	-7.4	0



Cleaner Ratio Main Mix                      NA      Forward  
 Cleaner Ratio Back End Mix                NA      Reverse  
 Cleaner Ratio Back End Distance         NA      Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.24	1.56	1.05	1	1.43	2.24

